



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

✓ **D4324-011**
Job Sheet 197243



Part No: D4324-011

Job Qty: 2 pcs ✓

Part Name: Armrest Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/3/19

Job Tracking No:

Due Date: 7/24/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D4324 REV B SHEET 1 IPP Rev:A 14.04.24 NEW ISSUE DD verf:JLM

Ship Via:

Master Unit
No 010823

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	7/24/19		0.00	0.71	Small Fab - 1		JUL 09 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	2 pcs	7/24/19		0.00	0.00	QC 5 - 10		JUL 09 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 1-1 - Pick Kit - B4B	2 pcs	7/24/19		0.00	0.00	Packaging 1 - 1 - B4B		JUL 09 2019
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		
							Packaging 1 - 7 - B4B		

DAS
40
9-89

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					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - SA	2 pcs	7/24/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21 JUL 10 2019

Part Op 110 - (Small Fab)

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)

130 - (Pick Kit)

140 - (QC4- 100% Inspect kits for completeness)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Master Unit N° 010823

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt ST350	2 Ea (1 ea)	110-Small Fab - 1	8167263 ✓
D4324-041	Armrest Weldment ST086	2 pcs (1 ea)	110-Small Fab - 1	5190495
D4324-043	Arm Support Assembly ST086	2 pcs (1 ea)	110-Small Fab - 1	5189161
D4324-045	Cushion Assembly ST456	2 pcs (1 ea)	110-Small Fab - 1	5093811
MS51861-45C	Screw GA018	8 Ea (4 ea)	110-Small Fab - 1	517134848
AN3-12A	Bolt ST349	2 Ea (1 ea) ✓	130-Packaging 1-1 - Pick Kit - B4B	5166926 ✓
AN3-4A	Bolt ST350	4 Ea (2 ea) ✓	130-Packaging 1-1 - Pick Kit - B4B	5167263 ✓
MS21075L3	Nut Plate ST298	6 Ea (3 ea) ✓	130-Packaging 1-1 - Pick Kit - B4B	5041081 ✓
NAS1149F0332P	Washer (AN960-10L) ST262	6 Ea (3 ea) ✓	130-Packaging 1-1 - Pick Kit - B4B	5167104 ✓
NAS1149F0363P	Washer (AN960-10) ST262	2 Ea (1 ea) ✓	130-Packaging 1-1 - Pick Kit - B4B	5075330 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3-4A	2	500	0
	D4324-041	2	4	0
	D4324-043	2	4	0
	D4324-045	2	3	0
	MS51861-45C	8	34	0
130-Packaging 1-1 - Pick Kit - B4B	AN3-12A	2	211	0
	AN3-4A	4	500	0
	MS21075L3	6	570	0
	NAS1149F0332P	6	2,735	0
	NAS1149F0363P	2	376	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S196631
Part: D4324-011
Job No: 197243
Serial No/Batch: S196631
Revision: B
Inspector:
Exp Date:
Instructions: Various STC's

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/09/19

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